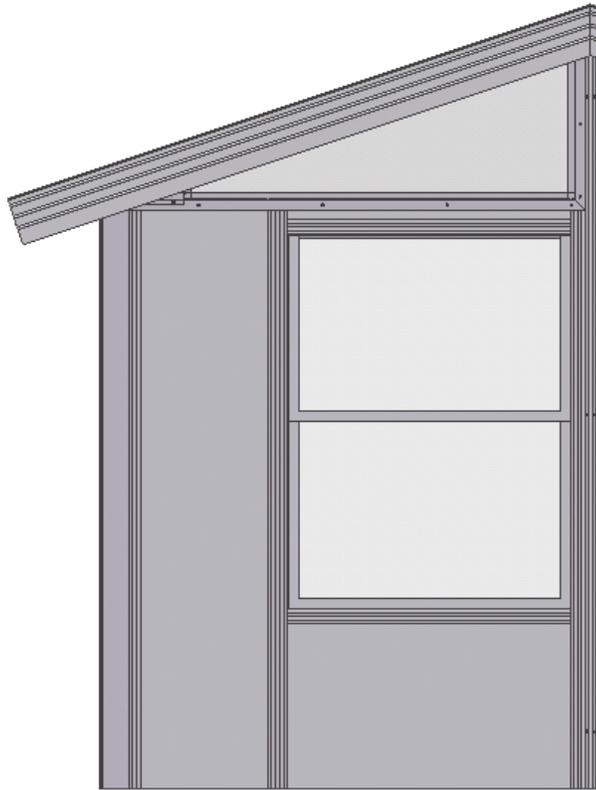




**INSTALLATION INSTRUCTIONS  
GLASS GABLE  
IN ALL SEASON ROOM ENCLOSURE**

Read instructions before starting the job. They explain the steps required to produce a finished product that will meet factory specifications. All references to "Left" and "Right" are while facing the home.



**Check the material received.**

Match your shipment with the bill of Materials.  
If there is a shortage or wrong material, call  
Dealer Service immediately.

**Safety is Important!**

Wear Safety Glasses and Work Gloves.  
Follow all safety practices while assembling  
and installing this product.

**DURA-BILT PRODUCTS, INC. P.O. Box 188 Wellsburg, N.Y. 14894  
Dealer Service 1-570-596-2000 E-Mail [info@durabilt.com](mailto:info@durabilt.com)**

**DURA-BILT RESERVES THE RIGHT TO CHANGE DESIGN AND/OR SPECIFICATIONS WITHOUT NOTICE.**

## Tools Needed

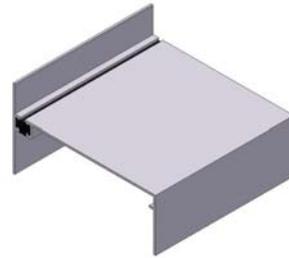
Screw Gun  
Caulk Gun  
Tape Measure  
1/4" Nut Driver Bit with Magnetic Head  
Tin Snips  
Miter Saw

**Hardware and caulk:** Sufficient quantities provided for the job.

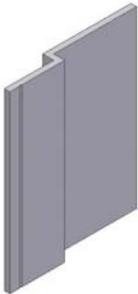
## Component and Hardware Descriptions



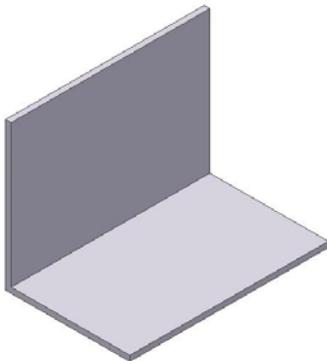
#8 X 1/2" Self-Drilling Screw



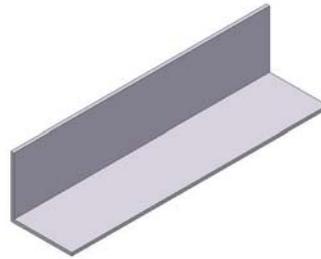
Gable Channel



Gable Channel Side



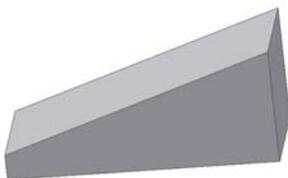
1-1/2" X 1-1/4" Angle



1" X 1" Angle



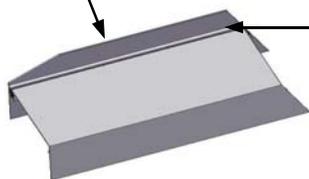
Cardboard Template to be made on site  
1/4" less than the Finish Opening Dimensions  
in Length and Height.



Foam  
Gable Panel

## Installing Gable Channel

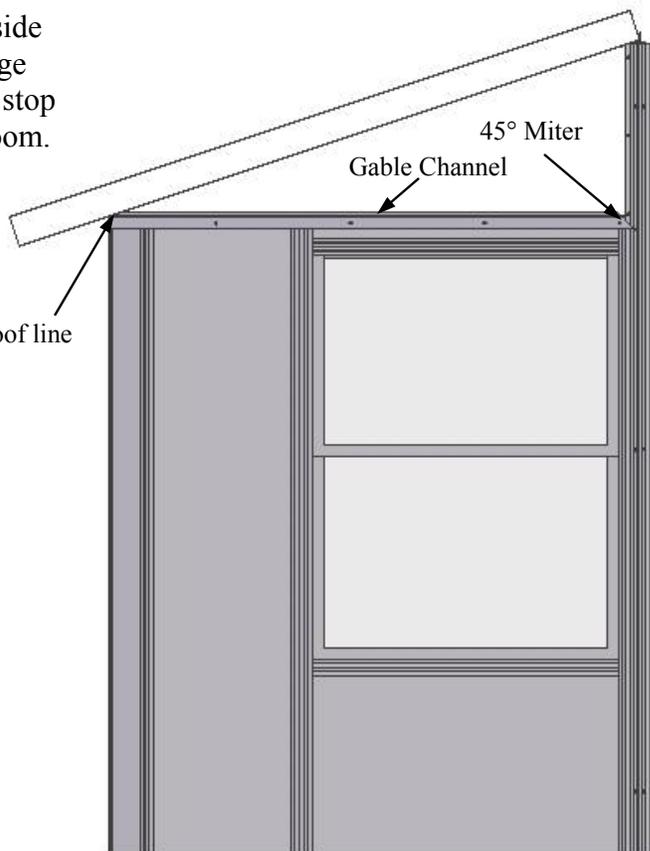
Gable Channel



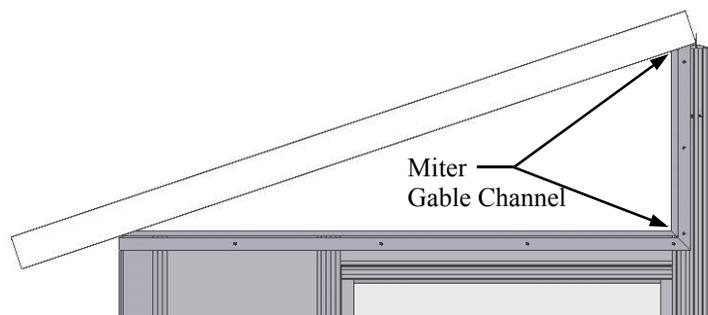
When you are outside facing the home. The flange will be inside the room to stop water from entering the room.

1. Before you install your last two Front Roof Panels. Cut to fit, Miter and install the Gable Channel over the Top of the Wall Panels. Using #8 X 1/2" screws on the left and right side of the Center Support Column,

Trim to match roof line

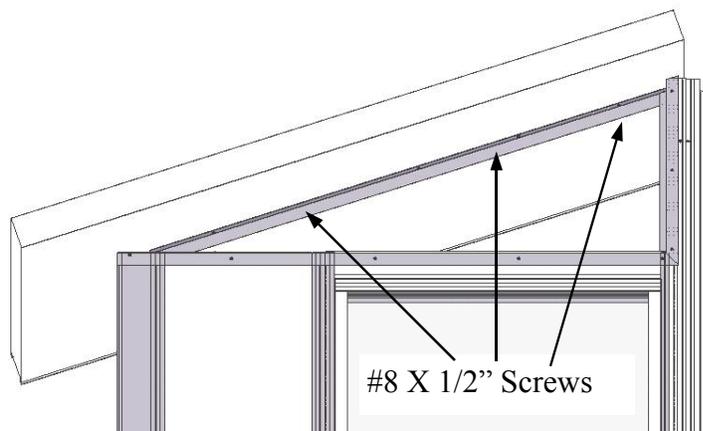


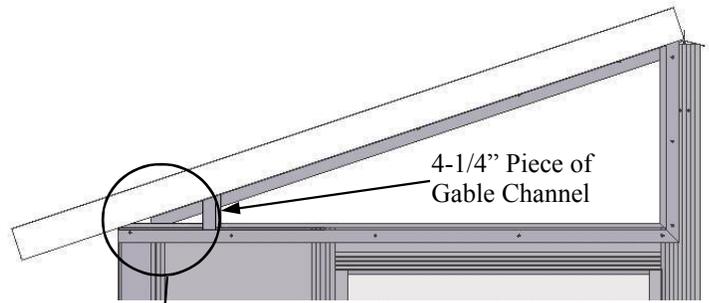
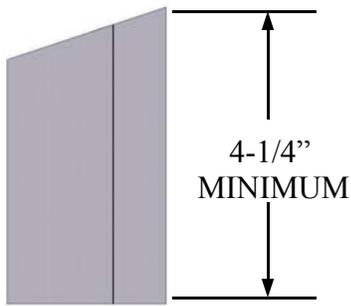
2. Install the Gable Channel that will be attached with #8 X 1/2" screws vertically on the left and right side of the Center Support Column. These pieces will also have to be mitered



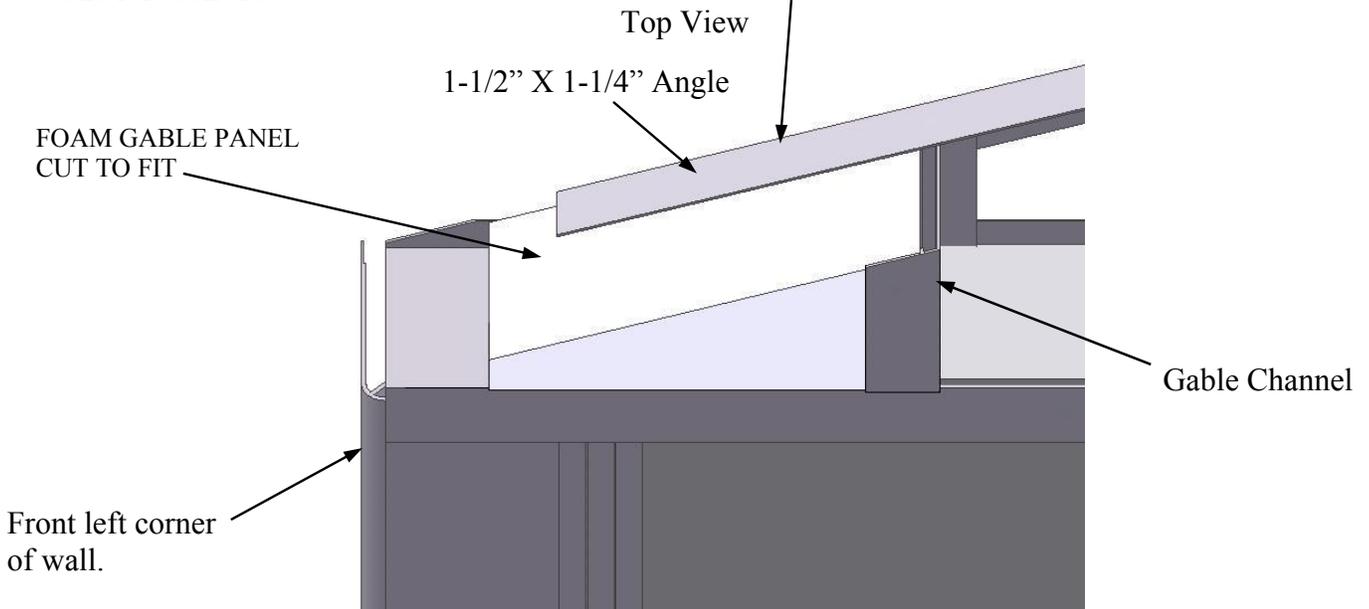
3. You should now install your Last two Roof Panels.

4. Cut to fit and Miter two pieces of 1-1/2" X 1-1/4" Angle. These two pieces will be Caulked and Attached with #8 X 1/2" screws to the Roof Panel and against the back side of the Flange of the Gable Panel.



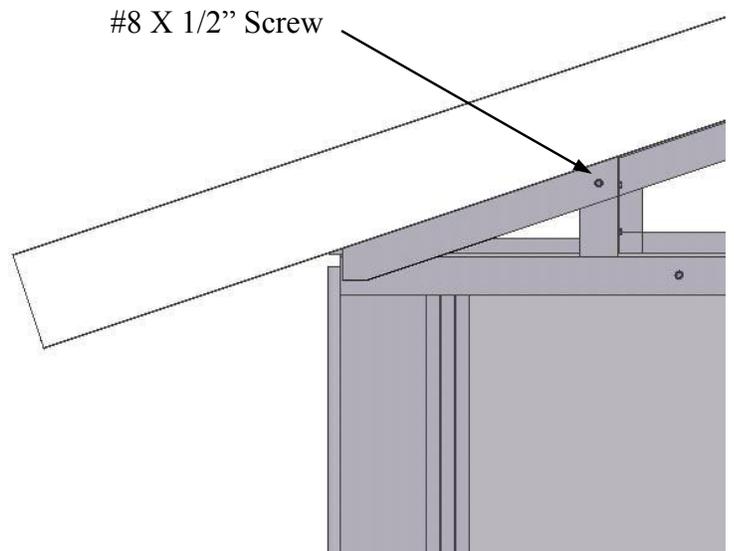


5. Cut two pieces of Gable Channel to 4-1/4" high and Miter to match the inside pitch of the Roof Panel. One for each side.

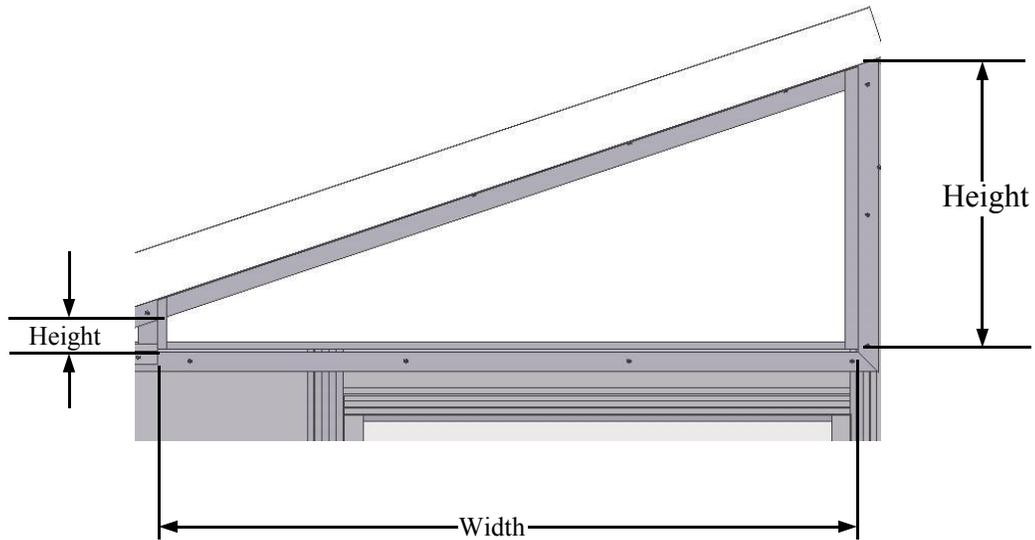
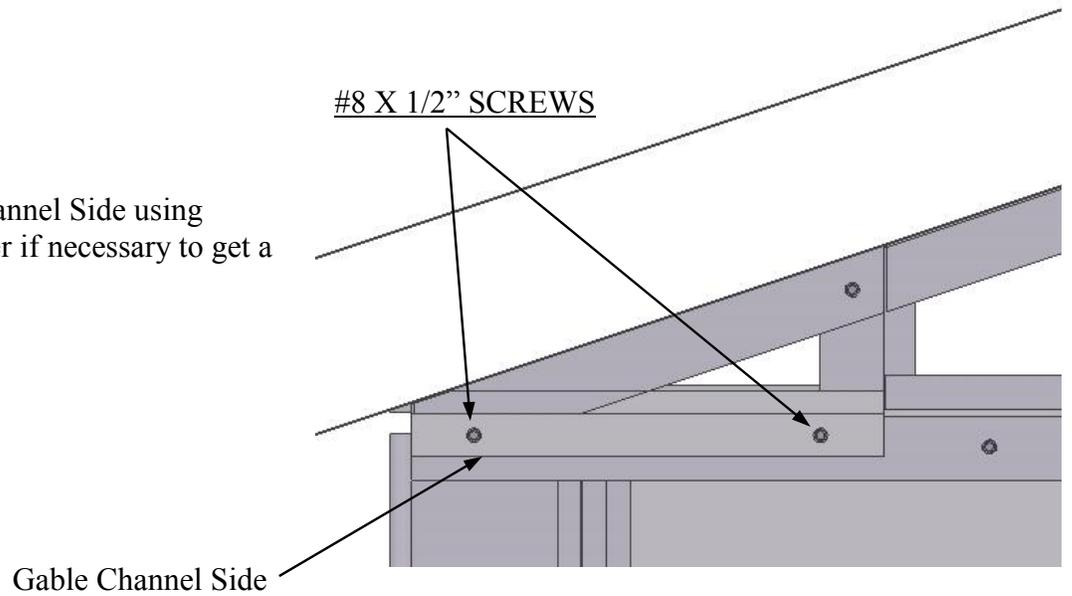


6. Holding the 4-1/4" high piece of Gable Channel in place you must now measure the small area in the corner for a piece of Gable Panel to be cut to fit in this area on both sides.

7. Use a piece of 1-1/2" X 1-1/4" angle to trim off the top of the foam portion of the gable. The 1-1/4" side of the angle will get a small bead of caulked and go against the roof. The 1-1/4" side will slide over the top of the foam. Attach the 1-1/2" X 1-1/4" angle with a #8 X 1/2" screw.



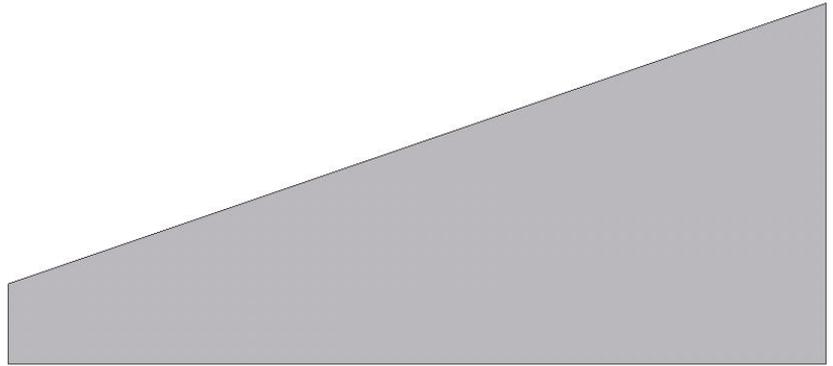
8. Install the Gable Channel Side using #8 X 1/2" screws. Miter if necessary to get a clean fit.



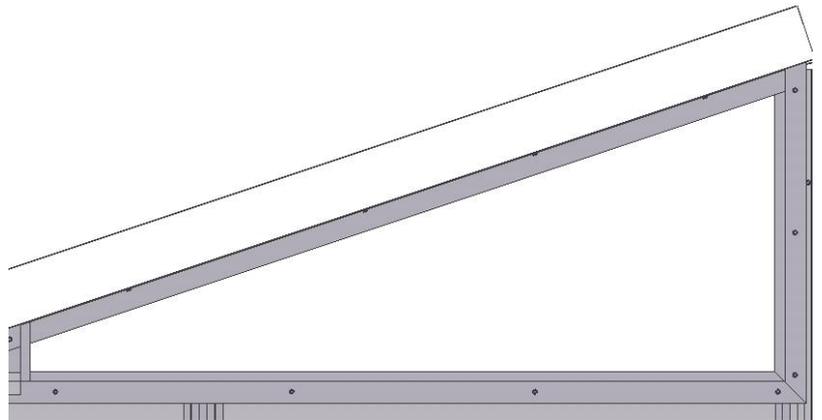
9. To make the Cardboard Template that must go to the glass supplier. Measure the opening for both sides, Width and Height and Subtract 1/4" from the width and the height.

**Note: Both sides of the gable may be different. You will have to make a template for each side. USE TEMPERED GLASS.**

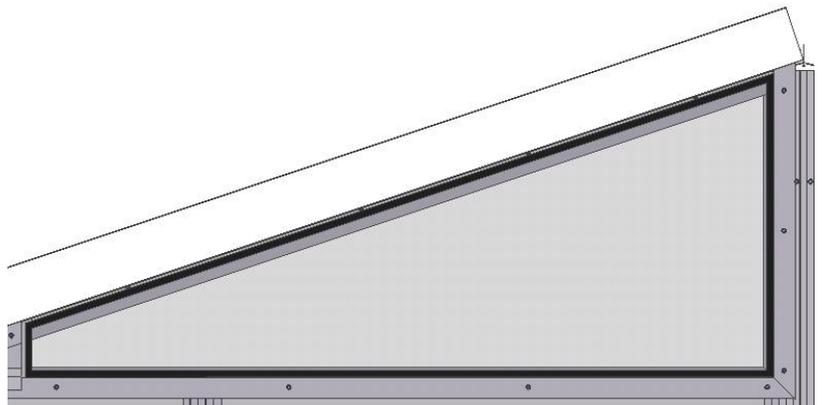
10. Take some of the Packing Foam and cut **temporary** Gables to keep the majority of the weather out until the **TEMPERED** Glass Gables are made by the glass supplier. **Do not** use screws and angles to hold the foam in place at this time, just compression fit the foam in place. You will only want to use screws, angles and caulk when you finally put the Glass Gables in.



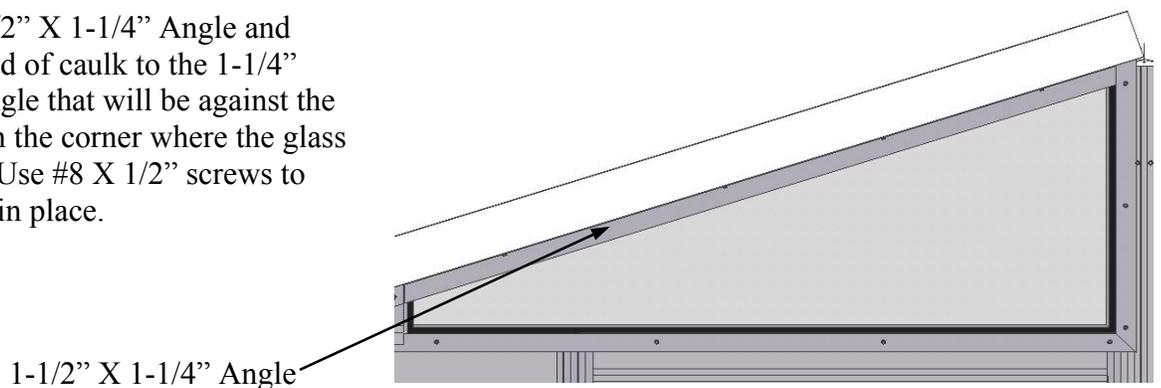
11. Before you install the Glass Gables, cut and miter all of the pieces used. Make sure all surfaces are clean and dry. Apply a fine bead of caulk to the perimeter of the Glass close to the edge.



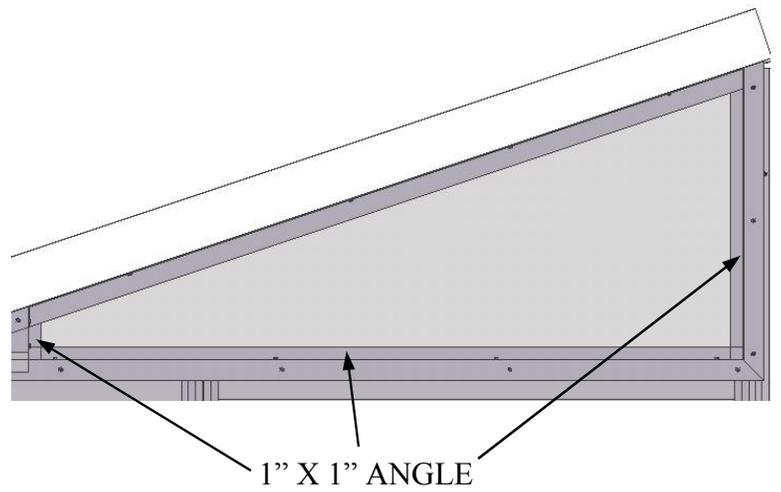
12. Slide the Glass into the opening. from the outside. The rest of the enclosing Angle will be installed from the outside.



13. Use the 1-1/2" X 1-1/4" Angle and Apply a fine bead of caulk to the 1-1/4" surface of the angle that will be against the roof panel and in the corner where the glass meets the roof. Use #8 X 1/2" screws to attach the angle in place.



14. Using the 1" X 1" Angle caulk and use #8 X 1/2" screws to attach the two side pieces first. Install the bottom piece in the same manner.



**Note:** If any caulk gets on the glass do not try to wipe it off. Wait until it hardens then scrape it off with a razor.